



IDF 30 caliber window mount

This set is designed for Dragon US Halftrack kits

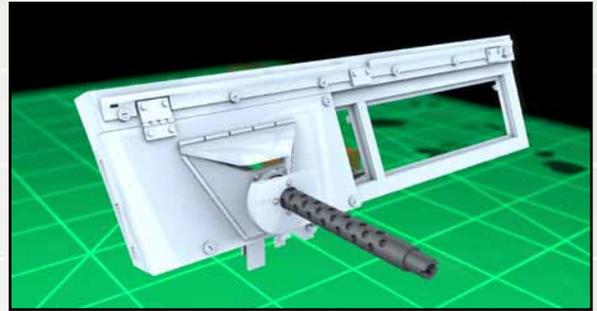
Working with 3D printed material:

The 3D material used is brittle and may break when handled incorrectly. Take care in removing parts from the frame. Some parts have been hollowed out to reduce printing costs. Holes are placed out of site but can be filled with modeling putty or plastic sheet.

3D printing of this conversion set was done with a special support material. Due to the production method a residue can be left on the parts. Cleaning them is not difficult but necessary: Remove parts from the frame and clean them thoroughly using a soft brush and water and dishwashing fluid. It is also possible to use an ultrasonic cleaner with water and maybe some dishwashing fluid. Redo cleaning process until water remains clear. A heavier cleaning can be done with alcohol.

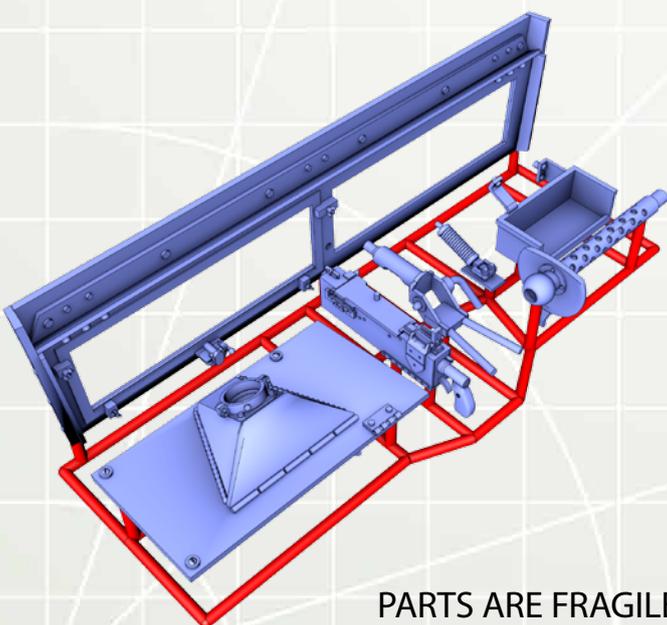
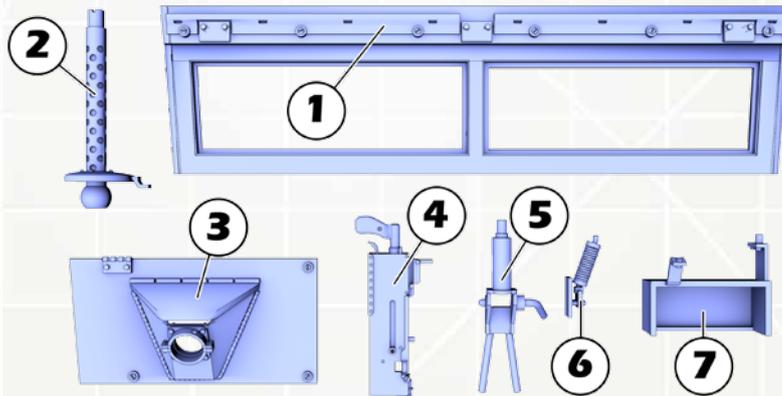
Use enamel based paint for the first paint layer. This seals any 3D printing residue that might be left after cleaning. Bend parts can be straightened after emerging in hot water (max 80 degrees). Use superglue to glue parts.

NOTE: discoloration can occur to uncleaned and/or unpainted parts. This will NOT influence the material quality.

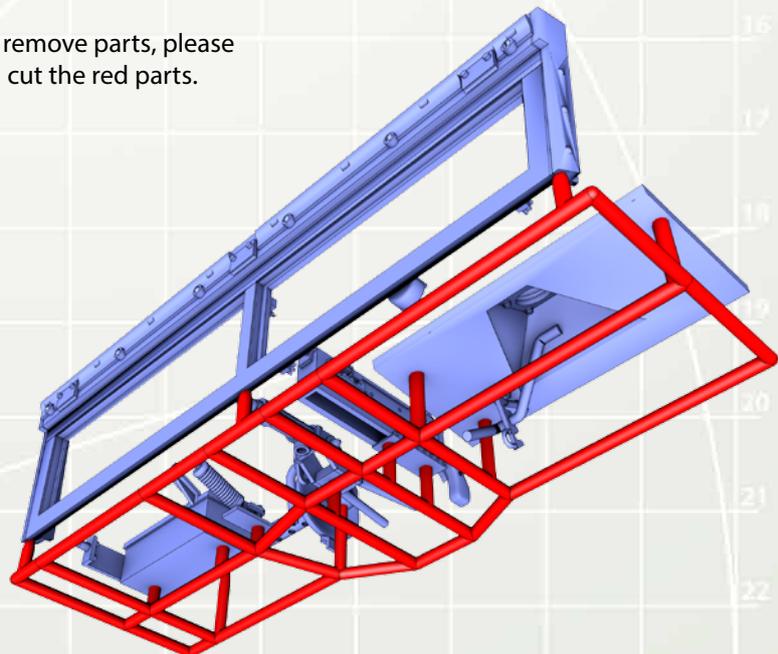


PARTS LIST:

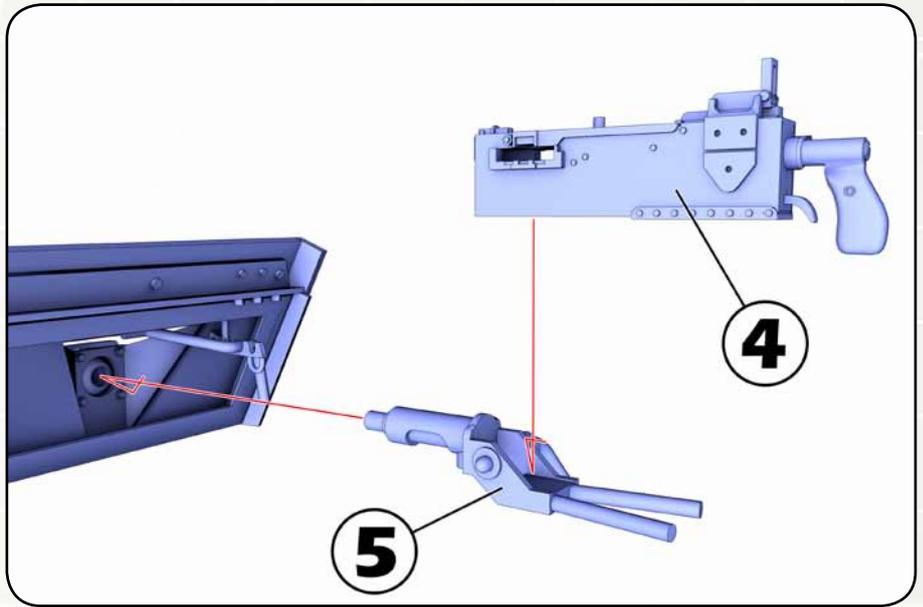
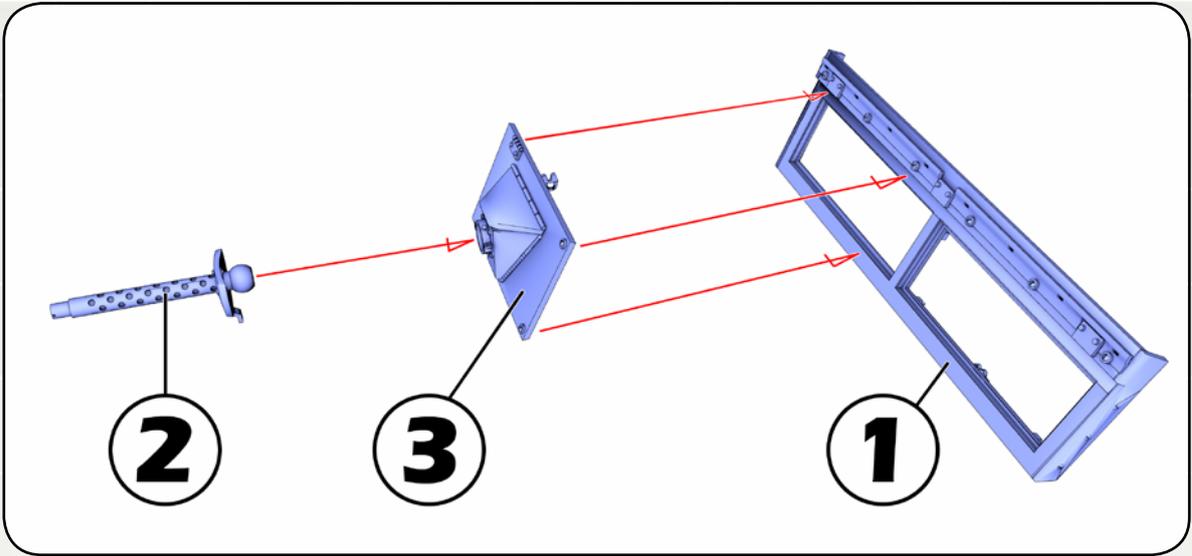
- 1 - Front window
- 2 - Browning barrel
- 3 - Armor plate
- 4 - Browning .30
- 5 - Browning cradle
- 6 - Support spring
- 7 - Ammo box tray



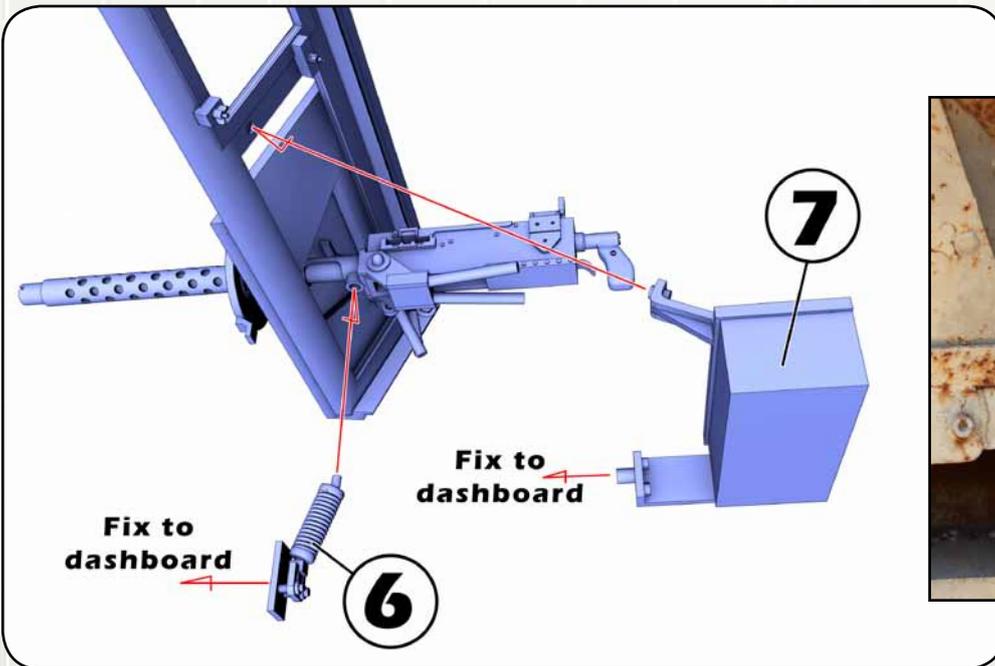
To remove parts, please cut the red parts.

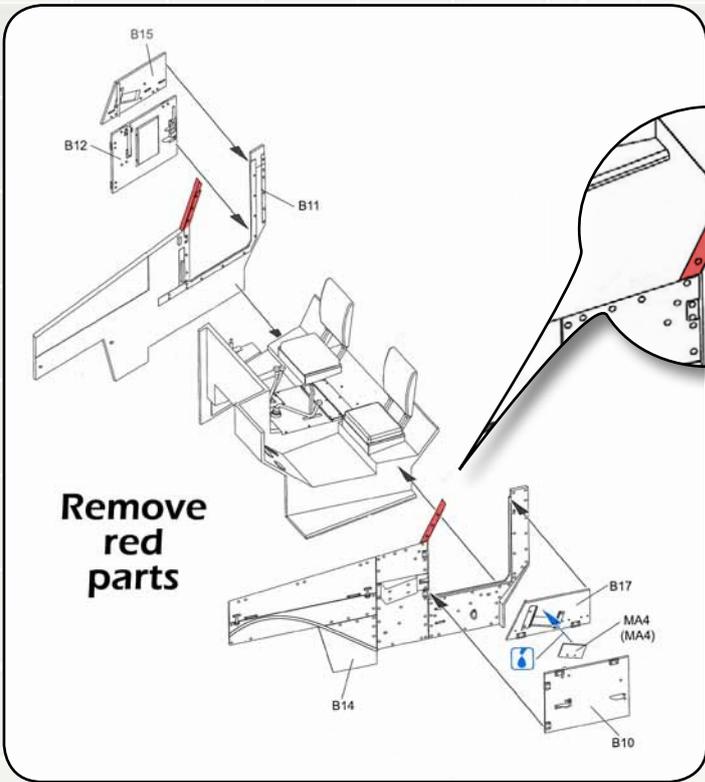


PARTS ARE FRAGILE,
HANDLE WITH CARE



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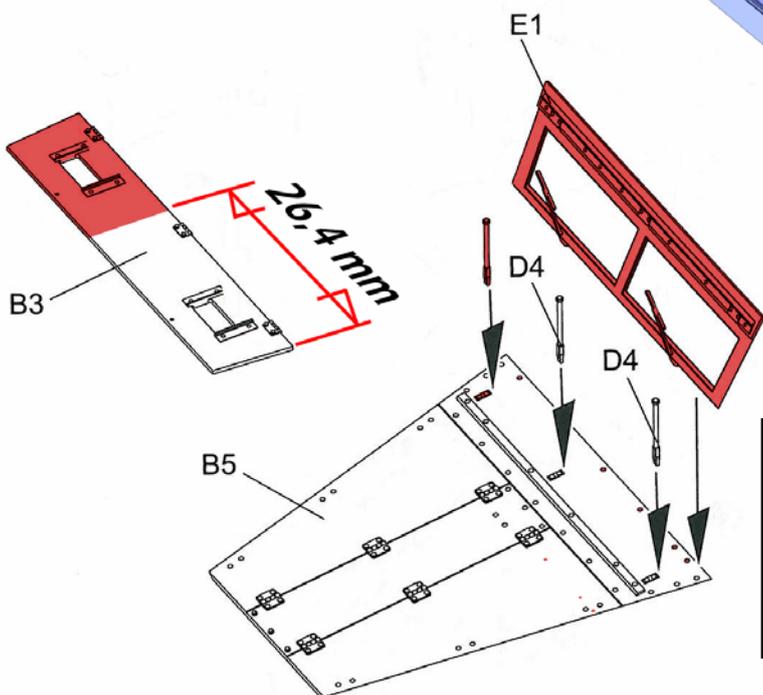
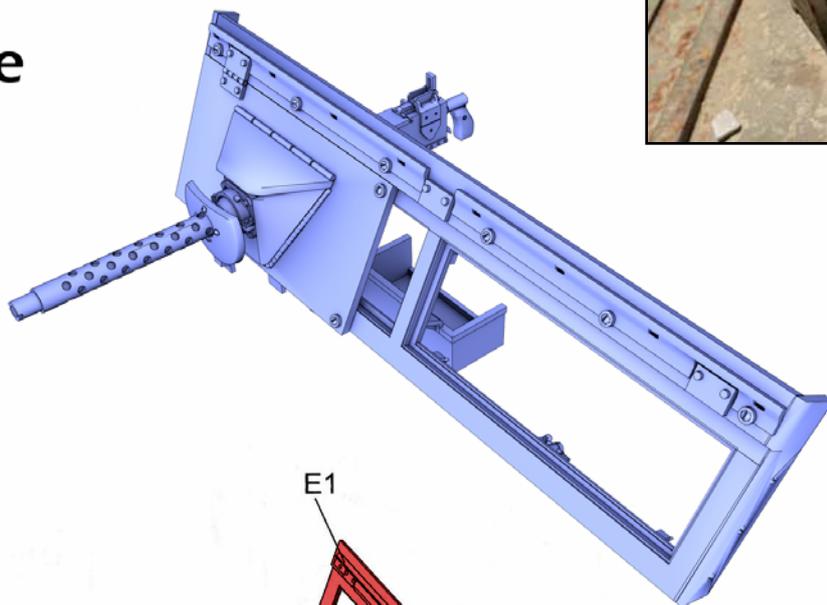
Remove red parts



PARTS ARE FRAGILE, HANDLE WITH CARE



Remove red parts



Pictures are used courtesy of:
J.W. de Boer

